



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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Canada

Tel (613) 632-5200

**D350-567-113**  
**Job Sheet 178714-A**



**Part No:** D350-567-113

**Job Qty:** 2 ea

**Part Name:** Replacement Exterior Super-Sized Window



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 6/7/18

**Job Tracking No:**

**Due Date:** 6/8/18

**Created By:** Sonia Quirion

**Type:** SOLD

**Description:**

**Note:** DWG REV E SHEET 28 IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by:  
IPP REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 2 Ea  | 6/6/18     | 6/8/18   | 0.00      | 0.00    | Start Up Stores/Pkg-2 | 9-89      | JUN 07 2018 |
| 110   | Packaging          | 2 pcs |            | 6/8/18   | 0.00      | 0.00    | Packaging1-3          | 6         | JUN 07 2018 |
| 120   | QC                 | 2 pcs |            | 6/8/18   | 0.00      | 0.00    | QC4                   | 1-89      | JUN 07 2018 |
| 130   | Packaging          | 2 pcs |            | 6/8/18   | 0.00      | 0.00    | Packaging3-1          | 1-89      | JUN 07 2018 |
| 135   | DC                 | 2 pcs |            | 6/8/18   | 0.00      | 0.00    | DC                    | 1-89      | JUN 07 2018 |
| 140   | QC21-FG            | 2 Ea  |            | 6/8/18   | 0.00      | 0.00    | QC21                  | 1-89      | JUN 07 2018 |

Part Op 110 - Pick Packing Kit \*\*\*ENSURE DT 8439 TEMPLATE IS INCLUDED\*\*\*

Descriptions: 130 - Identify and pack for shipping as per PPPD350-567-113 Location:FG032

135 - Photocopy bluefile & type labels per PPPD350-567-113 CHG003

DAS  
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9-89

JUN 07 2018

### Job BOM

| Part / Item       | Component Name                       | Quantity      | Operation             | Container   |
|-------------------|--------------------------------------|---------------|-----------------------|-------------|
| 212-12            | Receptacles                          | 24 Ea (12 ea) | 90-Start up Operation | 5041161     |
| 2600-6            | Camlock Stud                         | 24 Ea (12 ea) | 90-Start up Operation | 5011115     |
| 2600-LW           | Washer, Camlock Retaining            | 24 Ea (12 ea) | 90-Start up Operation | 50138040-25 |
| AN526C832R9       | Screw                                | 42 Ea (21 ea) | 90-Start up Operation | 501374      |
| D2463-0860        | 1/2" Seal-86"                        | 2 Ea (1 ea)   | 90-Start up Operation | 5066793     |
| FG-778150-550-ROL | 7781 9 oz Glass 50" x 125 yd         | 36 sf (18 ea) | 90-Start up Operation | 5006666     |
| MS20426AD3-5      | Rivet                                | 48 Ea (24 ea) | 90-Start up Operation | 54533       |
| MS21042L08        | Nut                                  | 42 Ea (21 ea) | 90-Start up Operation | 5044234     |
| NAS1149DN832J     | Washer                               | 84 Ea (42 ea) | 90-Start up Operation | 5034411     |
| D3290-041         | Replacement Exterior Window For -111 | 2 Ea (1 ea)   | 110-Packaging         | 5069126     |



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Container No: S078821



Part: D350-567-113

Job No: 178714-A

Serial No/Batch: S078809

Revision:

Inspector:

Exp Date:

06/07/2018

Instructions:

Date: 06/07/18

113  
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VP

| Job Allocations                    |                   |          |           |           |
|------------------------------------|-------------------|----------|-----------|-----------|
| Operation                          | Component Part    | Required | Inventory | Allocated |
| 90-Start up Operation              | 212-12            | 24       | 38        | 0         |
|                                    | 2600-6            | 24       | 133       | 0         |
|                                    | 2600-LW           | 24       | 164       | 0         |
|                                    | AN526C832R9       | 42       | 273       | 0         |
|                                    | D2463-0860        | 2        | 3         | 0         |
|                                    | FG-778150-550-ROL | 36       | 237       | 0         |
|                                    | MS20426AD3-5      | 48       | 7,982     | 0         |
|                                    | MS21042L08        | 42       | 1,542     | 0         |
|                                    | NAS1149DN832J     | 84       | 1,738     | 0         |
| 110-Packaging                      | D3290-041         | 2        | 2         | 0         |
| Part Specifications                |                   |          |           |           |
| Specifications could not be found. |                   |          |           |           |

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## Container View (Active) - Master Unit Containers

| Master Unit No | Container No | Part No           | Part Name                    | From Container | Current Location | Quantity |
|----------------|--------------|-------------------|------------------------------|----------------|------------------|----------|
| 003698         | S041161      | 212-12            | Receptacles                  |                | ST577            | 24       |
| 003698         | S041115      | 2600-6            | Camlock Stud                 |                | ST578            | 19       |
| 003698         | S078743      | 2600-6            | Camlock Stud                 | S057448        | ST579            | 17       |
| 003698         | S027513      | 2600-LW           | Washer, Camlock Retaining    |                | ST580            | 9        |
| 003698         | S078741      | 2600-LW           | Washer, Camlock Retaining    | fm138040-25    | ST579            | 27       |
| 003698         | S078719      | AN526C832R9       | Screw                        | S019374        | ST327            | 63       |
| 003698         | S078720      | D2463-0860        | 1/2" Seal-86"                | s066793        | ST007            | 3        |
| 003698         | S078664      | FG-778150-550-ROL | 7781 9 oz Glass 50" x 125 yd | s006666        | st417            | 54       |
| 003698         | S078718      | MS20426AD3-5      | Rivet                        | F4533          | GA007            | 72       |
| 003698         | S078717      | MS21042L08        | Nut                          | s044234        | ST303            | 63       |
| 003698         | S078697      | NAS1149DN832J     | Washer                       | S034411        | ST264            | 126      |

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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## 5.0 PARTS LIST

| Qty<br>-015 | Qty<br>-017 | Qty<br>-025 | Qty<br>-027 | Qty<br>-111 | Qty<br>-117 | Part Number  | Description                                            |
|-------------|-------------|-------------|-------------|-------------|-------------|--------------|--------------------------------------------------------|
| X           |             |             |             |             |             | D350-567-015 | FLOOR WINDOW INSTALLATION (SMALL)                      |
|             | X           |             |             |             |             | D350-567-017 | FLOOR WINDOW INSTALLATION (SMALL)                      |
|             |             | X           |             |             |             | D350-567-025 | FLOOR WINDOW INSTALLATION (LARGE)                      |
|             |             |             | X           |             |             | D350-567-027 | FLOOR WINDOW INSTALLATION (LARGE)                      |
|             |             |             |             | X           |             | D350-567-111 | FLOOR WINDOW INSTALLATION (EXTRA LARGE)                |
|             |             |             |             |             | X           | D350-567-117 | FLOOR WINDOW INSTALLATION (EXTRA LARGE)                |
| 1           | 1           |             |             |             |             | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL)                         |
|             |             | 1           | 1           |             |             | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE)                         |
|             |             |             |             | 1           | 1           | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE)                   |
|             | 1           |             | 1           | 1           |             | D350-567-115 | INTERIOR FLOOR WINDOW KIT                              |
| 1           |             | 1           |             |             | 1           | D350-567-031 | INTERIOR FLOOR WINDOW KIT<br>(SLIDING DOOR COMPATABLE) |

| Qty<br>-013 | Qty<br>-023 | Qty<br>-113 | Qty<br>-115 | Qty<br>-031 | Part Number  | Description                                            |
|-------------|-------------|-------------|-------------|-------------|--------------|--------------------------------------------------------|
| X           |             |             |             |             | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL)                         |
|             | X           |             |             |             | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE)                         |
|             |             | X           |             |             | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE)                   |
|             |             |             | X           |             | D350-567-115 | INTERIOR FLOOR WINDOW KIT                              |
|             |             |             |             | X           | D350-567-031 | INTERIOR FLOOR WINDOW KIT<br>(SLIDING DOOR COMPATABLE) |
| 1           |             |             |             |             | D2125        | REPLACEMENT WINDOW, SMALL                              |
|             | 1           |             |             |             | D2942        | REPLACEMENT WINDOW, LARGE                              |
|             |             | 1           |             |             | D3290-041    | REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE               |
| 1           |             |             |             |             | D2126-0600   | SEAL                                                   |
|             | 1           |             |             |             | D2463-0750   | NEOPRENE SEAL                                          |
|             |             | 1           |             |             | D2463-0860   | NEOPRENE SEAL                                          |
|             | 9           | 12          |             |             | 2600-6       | 1/4 TURN FASTENER                                      |
|             | 9           | 12          |             |             | 2600-LW      | WASHER                                                 |
|             | 9           | 12          |             |             | 212-12       | RECEPTACLE                                             |
|             | 22          | 21          |             |             | AN526C832R9  | SCREW (OR AN526C832-9, OR MS51957-126)                 |
|             | 44          | 42          |             |             | AN960JD8     | WASHER                                                 |
|             | 22          | 21          |             |             | MS21042L08   | NUT (OR MS21042-08)                                    |
|             | 18          | 24          |             |             | MS20426AD3-5 | RIVET                                                  |
| 2 SQ.<br>YD | 2 SQ.<br>YD | 2 SQ.<br>YD |             |             | N/A          | 9.7oz 7781 'S' GLASS UNIVERSAL WEAVE                   |
|             |             |             |             | 1           | D2463-0450   | NEOPRENE SEAL                                          |
|             |             |             |             | 1           | D3210-1      | DOUBLER                                                |
|             |             |             |             | 1           | D3211-1      | BRACKET                                                |
|             |             |             |             | 1           | D3212-1      | FLOOR WINDOW                                           |
|             |             |             |             | 1           | D3213-041    | DOOR ASSEMBLY                                          |
|             |             |             | 1           |             | D3293-1      | DOUBLER                                                |
|             |             |             | 1           |             | D3294-1      | BRACKET                                                |
|             |             |             | 1           |             | D3295-041    | FLOOR WINDOW                                           |
|             |             |             | 1           |             | D3296-041    | DOOR ASSEMBLY                                          |
|             |             |             | 1           |             | D2463-0530   | NEOPRENE SEAL                                          |
|             |             |             | 9           | 8           | AN526C632R12 | SCREW (OR AN526C632-12, OR MS51957-32)                 |
|             |             |             | 9           | 8           | AN960JD6     | WASHER                                                 |
|             |             |             | 9           | 8           | MS21042L06   | NUT (OR MS21042-06)                                    |
|             |             |             | 2           | 40          | MS20470AD4-5 | RIVET                                                  |
|             |             |             | 115         | 90          | MS20470AD4-6 | RIVET                                                  |
|             |             |             | 15          | 20          | MS20470AD4-7 | RIVET                                                  |

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Revision: E

Date: 13.08.15